

5/25

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23643
<b>Description:</b> Cam Lock	<b>Part Number:</b>	D3373-1
<b>Dwg:</b> D3373 Rev. A	<b>Qty:</b>	100
<b>Ref:</b>		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.06.22	100
2	PG	Issue P/O: <u>2008257</u> For D3373-1 Keyed Unalike P/N: 1770A51 or Alike P/N: 1770A52 <sup>5W</sup> Possible Supplier: McMaster <b>Conformation of Parts Specification sheet is required</b>	h	05.06.22	100
3	RG	Receive and Inspect for transit damage <b>Ensure Conformation of Parts Specification sheet is attached</b>	DC	05-06-23	100
4	QC6	Inspect dimensions as per Dwg D3373	LL	15.06.23	100
5	PK	Identify and Stock <b>Identify Keyed Unalike as: D3373-1D</b> <b>Identify Keyed Alike as: D3373-1KA</b> ✓	DL	05/06/23	100
6	AC	Cost / part: <u>9.58</u>	SUC	05.06.24	100
7	DC	Close W/O <u>4.63</u> Inspect Level 21	KJ	05.07.04	100

PTO

22

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
11/05/0103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-06-23	2	permanent change - for D3378-1/-3/-5/-7	Li	05-06-23	N/A	Li	[Signature]

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

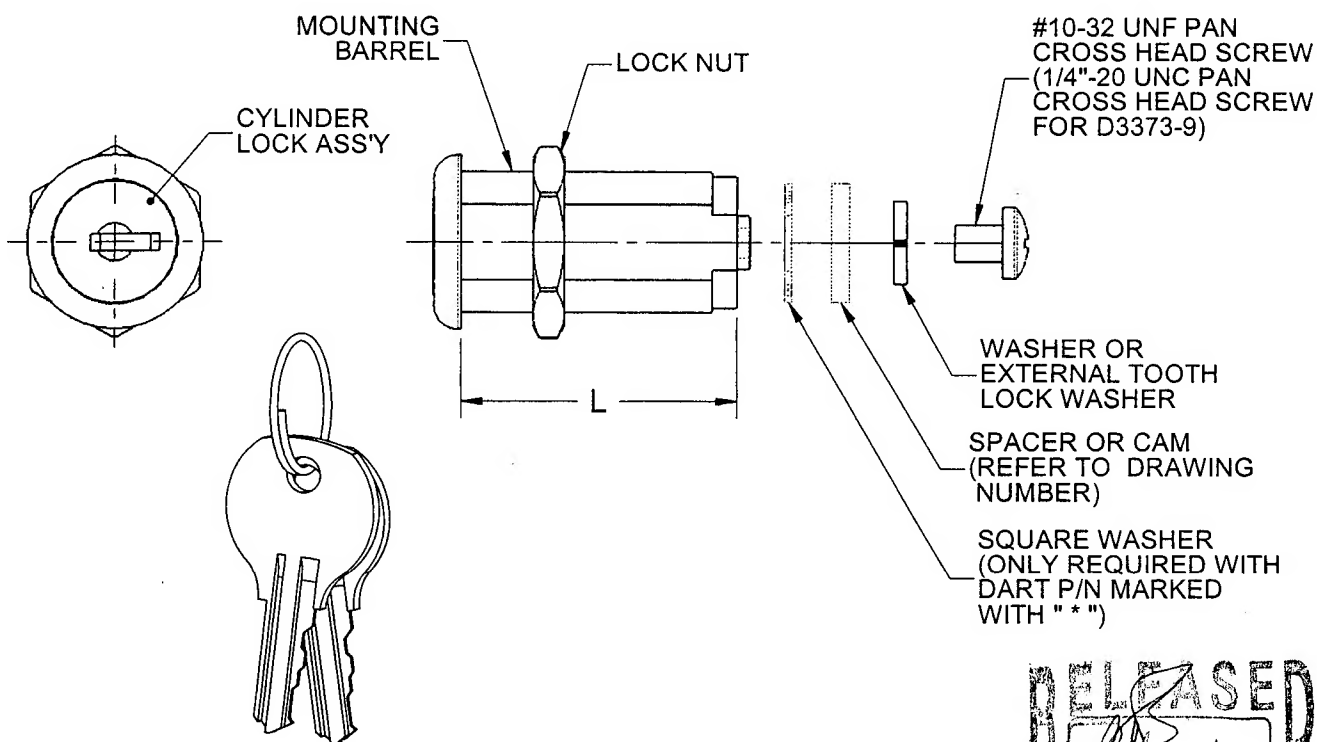
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>		TITLE <b>CAM LOCKS</b>	SCALE 1:1
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



**RELEASED**  
*[Signature]*  
05/02/11

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

**UNCONTROLLED COPY**  
**SUBJECT TO AMENDMENT**  
**WITHOUT NOTICE**  
**WORK ORDER**

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 22, 2005  
10:41 am

Work Order No : 0023643  
Project Name : D3373-1  
Project For : WK525  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3373-1  
Description : Cam Lock  
Manufactured : Yes  
Amount Req'd : 100  
Amount Done : 0  
Start Date : 06-22-05  
Est Finish Date : 06-24-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

8 DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
2008257

Today's Date: 6/22/05

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
4466678-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-132-07 24-65	1770 A525	100 EA 05/06/23 TV	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 7/64" MATERIAL 18	1	100 EA	100